



Prepared for

DTE Electric Company
One Energy Plaza
Detroit, Michigan 48226

2020 ANNUAL INSPECTION REPORT SIBLEY QUARRY LANDFILL

Trenton, Michigan

Prepared by

Geosyntec 
consultants

engineers | scientists | innovators

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CHE8312

January 2021

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1. INTRODUCTION

1.1 Overview

This 2020 Annual Inspection Report (AIR) was prepared by Geosyntec Consultants (Geosyntec) for DTE Electric Company's (DTE's) Sibley Quarry Landfill ("Landfill"). The inspection was performed to comply with United States Environmental Protection Agency (USEPA) Coal Combustion Residual (CCR) Rule (CCR Rule) published on April 17, 2015 (40 CFR Parts 257 and 261). Under the CCR Rule, Sibley Quarry is an "existing landfill" and must be inspected by a qualified professional engineer on a periodic basis, not to exceed one year.

The site is located in Trenton, Michigan. The site is an inactive limestone quarry that was operated since the mid-nineteenth century and mined to a depth of over 300 feet below ground surface ("bgs") in some areas. The site is currently licensed as a coal ash landfill under the provisions of Michigan Part 115, Solid Waste Management, of the Natural Resource and Environmental Protection Act (NREPA), 1994 Public Act ("PA") 451, as amended.

1.2 Purpose

The objective of the inspection is to detect indications of instability in time to allow planning, design, and implementation of appropriate mitigation measures. The purpose of the inspection under the CCR Rule (40CFR 257.84(b)(1)) is:

"...to ensure that the design, construction, operation, and maintenance of the CCR unit is consistent with recognized and generally accepted good engineering standards." The inspection must, at a minimum, include:

- (i) A review of the available information regarding the status and condition of the CCR unit, including, but not limited to, files available in the operating record (e.g., the results of an inspection by a qualified person, and results of previous annual inspections); and
- (ii) A visual inspection of the CCR unit to identify signs of distress or malfunction of the CCR unit."

The purpose is accomplished through periodic visual inspection (and photo-documentation) of the Landfill, review of the previous inspection, and discussions with site personnel about the history of the site and general operations at the Landfill.

1.3 Report Organization

The remainder of this report is organized as follows:

- Section 2 - The Site History and Current Operations: provides information on the history of the site and DTE's current operations.
- Section 3 - Inspection Results: summarizes visual observations recorded during inspections of the Landfill.
- Section 4 - Evaluation: evaluates the results of the inspection to assess if the design, construction, operation, and maintenance of the CCR unit are consistent with recognized and generally accepted good engineering standards.
- Section 5 - Conclusions: provides the overall conclusions of the annual inspection.

1.4 Terms of Reference

The annual visual inspection was performed on May 21, 2020, by Mr. Omer Bozok, P.E. of Geosyntec¹, with assistance from DTE Staff.

This report was prepared by Mr. Omer Bozok of Geosyntec and reviewed by Mr. John Seymour, P.E. of Geosyntec.

¹ Omer Bozok, P.E. is the qualified professional engineers per the requirements of §257.53 of the CCR Rule. He has 11 years of practicing experience with coal ash related projects. His resume is provided in Appendix B.

2. THE SITE HISTORY AND CURRENT OPERATIONS

The site was originally operated as a limestone quarry since the 1800s. The site was acquired by DTE in 1951 and has been operated as a landfill since acquisition. Over the life of the Landfill, it received CCR from various DTE power plants, and other Midwest power plants, including Wyandotte power plant (mainly fly ash with some bottom ash). At the time of inspection, the Landfill was receiving CCR from DTE's Monroe, Trenton, and Rouge power plants, along with inert material generated from DTE projects in Michigan. Currently, the Landfill accepts coal ash generated only by DTE. The approximate disposal rate is 50,000 CY/year of CCR and 35,000 CY/year of inert material.

There are no construction or design documents available for the original quarry. Based on a review of current and historical maps, and correspondences with DTE personnel, limestone and dolomite were mined from the site to a depth of approximately 300 feet bgs, with multiple setbacks.

The site plan is provided in Figure 1. The site is approximately 207 acres, of which approximately:

- (i) 92 acres is currently licensed as an active landfill area;
- (ii) 90 acres have received final cover approved by Michigan Department of Environment, Great Lakes, and Energy (EGLE); and
- (iii) the remaining 25 acres are not used for disposal.

The operations at the site consist of three main activities:

- (i) placement of CCR;
- (ii) continuous pumping of groundwater and stormwater; and
- (iii) treatment of pumped water before discharging into the Detroit River through a National Pollutant Discharge Elimination System (NPDES) permit.

CCR is disposed of by end-dumping and spreading. The amount of CCR disposed of in the Landfill is currently estimated to be approximately 12,700,000 CY.

Groundwater is continuously pumped from the lowest point of the quarry to maintain a consistent water level below the CCR. Therefore, the steady-state groundwater level is maintained below the lowermost area of the quarry. The pumping rate is approximately 1.5 million gallons per day (MGD) based on discussions with site personnel. Groundwater is pumped into two ponds located at the top of the quarry (referred to as "upper ponds") and treated. Treated water from the upper ponds discharges into a conveyance channel. The conveyance channel is approximately one-half

mile long and conveys water to settling ponds. A pump house at the southern end of the settling ponds pumps the water to the Detroit River. The water is discharged to the Detroit River, consistent with NPDES permit requirements.

Water samples are collected weekly from the pump house, and analytical results are compared to the limits provided in the NPDES permit.

Dust at the site is controlled in accordance with the site-specific Fugitive Dust Plan. Per the plan: (i) vehicular speed is limited to a maximum 15 mph; (ii) paved surfaces are frequently swept with wet broom equipment; and (iii) unpaved roads are wetted during landfill operations, as necessary. Unpaved roads are also treated with an acrylic cement emulsion two times per year. In addition, soil is placed onto CCR upon disposal if there is available soils (more information is provided in Section 3). On the Annual Fugitive Dust Report dated November 2019, DTE reported that there had been no citizen complaints about fugitive dust.

3. OBSERVATIONS FROM THE ANNUAL INSPECTION

Inspection results and photographs from the annual inspection are provided in Appendix A. The key observations from the inspection are summarized below.

- 1) There were no disposal activities on the day of inspection. Based on discussions with the site personnel, CCR is disposed of in the Landfill by end-dumping and spreading, which is consistent with the activities observed in the previous years inspections. Trucks haul CCR to the active filling area using the access roads built with CCR and crushed limestone. Trucks dump CCR at the top of the CCR slope near the crest. Then, a front-end loader or dozer pushes CCR onto the slope. There are two main CCR slopes, upper slope, and lower slope, in the active disposal area. They are separated with a setback (Photograph 1). The slopes are as high as approximately 150 ft, with grades as steep as 1.25 horizontal to 1 vertical (1.25H:1V). Based on the current operations, CCR is placed from the top of the lower slope (Photograph 2).
- 2) There is a safety zone (i.e. no-work zone) observed along the highwall on top of the lower slope. No safety zone is needed on top of the upper slope as the grade is nearly at the same level as the top of the quarry.
- 3) There were no visual indications of slope instability at the top of CCR slopes at the time of inspection. However, a slough was observed on the lower slope extending to the crest of the lower slope (Photograph 3). This slough has been addressed since date of visual inspection.
- 4) DTE is following the Fugitive Dust Control Plan revised in 2019. DTE reported that inert material that is generally used to cover CCR for dust control purposes has not been available due to COVID-19 pandemic. DTE reported that the general procedure for dust control consists of spraying the CCR with water in an area away from the edge of the lower slope before pushing it over the crest as described above in Item 1.
- 5) The quarry bedrock side walls are fractured, and groundwater inflow is observed at several sections (see Photograph 4).
- 6) Groundwater and stormwater within the quarry drain by gravity to the sump at the bottom of the quarry. Drainage channels were observed along the access roads, conveying water to lower elevations to the sump at the bottom of the quarry. Based on discussions with the site personnel, the pump operating at the sump discharges approximately 1.5 MGD to keep the sump elevation at approximately 300 feet above mean sea level, which is coincidentally, approximately 300 feet bgs. DTE reported that the 300-hp pump had been replaced.

- 7) Based on topographic information, the Landfill does not appear to have direct run-on from the adjacent areas.
- 8) Erosion gullies on the CCR slopes (see Photograph 3 showing a typical erosion gully) were observed on the face of the CCR slope. These gullies do not have to be maintained due to the incised nature of the Landfill; furthermore, safety would be a concern if an attempt is made to address these erosion features.
- 9) The Quarry sump, sump pump, upper ponds, conveyance channel, and settling ponds appeared to be in good condition. Water discharging from the conveyance channel to Settling Pond #4 appeared to be clear (see Photograph 10).
- 10) No fugitive dust complaints were observed in the Landfill Operating Record.

4. EVALUATION OF OBSERVATIONS

The Landfill is operated within a quarry, below ground surface; and therefore, the sidewalls of the quarry provide the containment system for the Landfill. If the side walls were to fail, there would be no consequential release of CCR into areas beyond the footprint of the Landfill because the Landfill is below ground surface, and failure would be contained within the quarry.

Two safety concerns for site personnel were observed and should be addressed through site operating procedures. The two concerns were: (i) safety and stability during filling operations near steep slopes, and (ii) working/traveling near fractured bedrock sidewalls that are subject to rockfall. Warning signs for “steep slopes” and “falling rock” were observed along vehicle routes. Also, a safety zone was observed along the highwall on the first bench, where active filling operations are conducted.

DTE is currently in the process of implementing capital improvements at the site in accordance with a recently developed fill plan. The safety concerns noted above are being addressed as follows: (i) filling operations near steep slopes is being addressed by construction of a new road to the bottom of the quarry to allow filling in horizontal lifts from the bottom up; and (ii) the safety concern related to falling rocks is being addressed by keeping a minimum of 50-ft safety zone in the active filling areas, between the quarry walls and a safety berm..

5. CONCLUSIONS AND CERTIFICATION

The annual visual inspection did not identify evidence of structural weakness or instability of the containment system (quarry side walls) that would cause CCR to release into the areas outside the footprint of the Landfill.

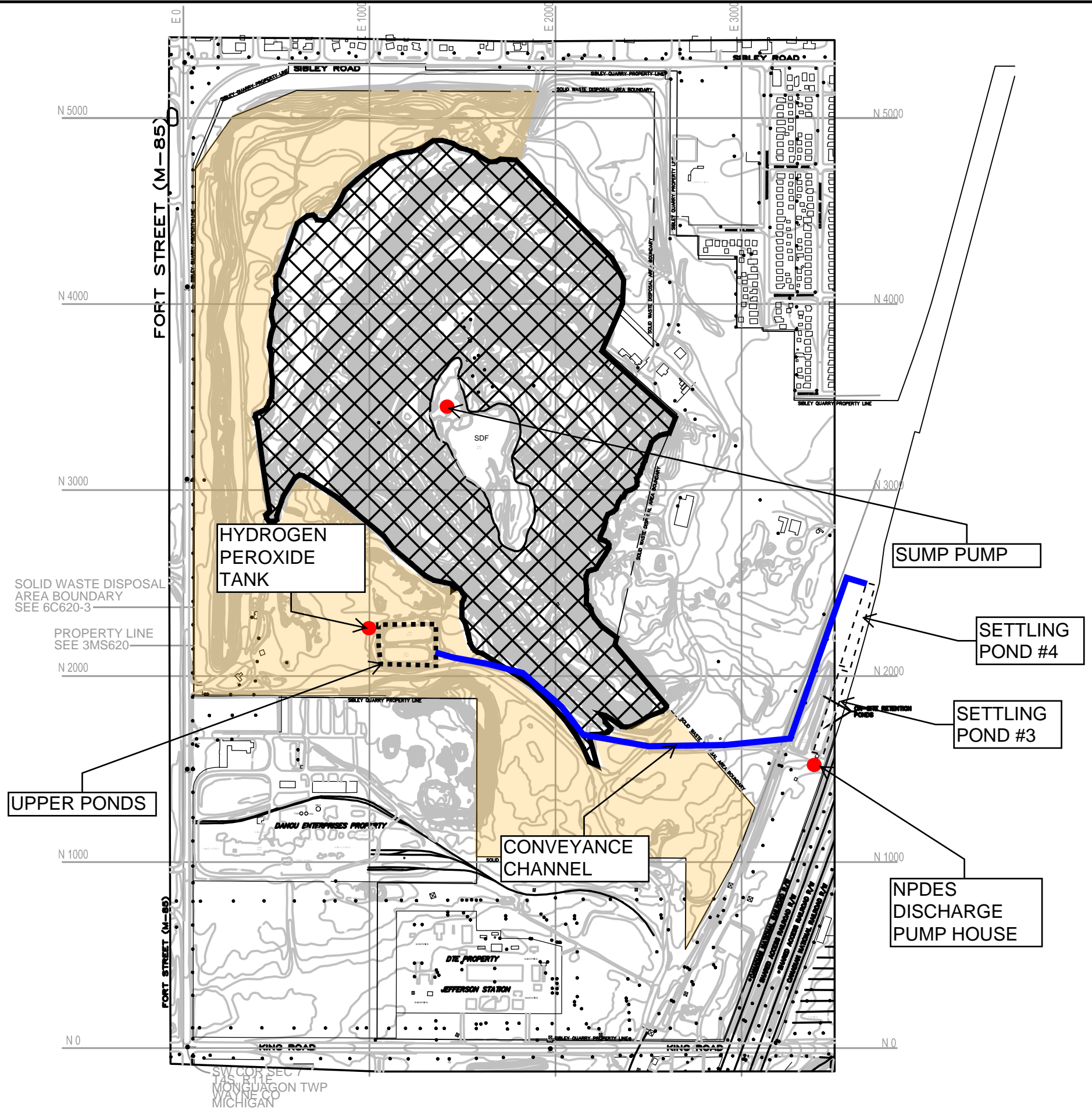
There are no design and construction documents available for review as it is contained in a quarry. In general, the site is operated and maintained with recognized and generally accepted good engineering practices; safety concerns exist associated with filling operations near steep slopes and potential rockfalls along traffic routes. Warning signs for “steep slopes” and “falling rock” were observed along vehicle routes. Also, a safety zone is observed along the highwall, where active filling operations are conducted. DTE is in the process of implementing capital improvements at the site; once completed, the new fill plan will be implemented; the new operating procedures within the fill plan will address safety concerns.

Certified by:



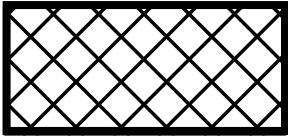
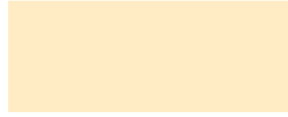
Date 1/9/2021


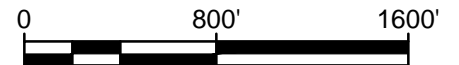
Omer Bozok, P.E. Michigan License Number 6201062700
Senior Engineer



NOTES:
 1. TOPOGRAPHIC INFORMATION GENERATED FROM AERIAL PHOTOGRAPHY DATED 27 APRIL 2013 BY KUCERA INTERNATIONAL, INC., WILLOUGHBY, OH.

LEGEND

-  PERMITTED FILL AREA
-  APPROXIMATE LANDFILL AREA THAT RECEIVED CLAY COVER



 SCALE IN FEET

SIBLEY QUARRY LANDFILL SITE PLAN	
 Geosyntec consultants CHICAGO, ILLINOIS	FIGURE 1
PROJECT NO: CHE8312	AUGUST 2020

APPENDIX A

2020 ANNUAL INSPECTION FORMS AND PHOTOS

**Sibley Quarry - CCR Landfill
2020 Annual Inspection Report**

Name of CCR Landfill: Sibley Quarry Landfill Qualified Professional Engineer Omer Bozok, P.E.
Owner: DTE Electric Company Date: _____ Time: 9 am to 2 pm
Weather: Sunny, 70s Precipitation (past week): 2.8 in.
Site Conditions: Dry

I. Landfill Perimeter, Side Walls and Access Ramps

1. How would you describe the vegetation at the? (Check all that apply)
- | | |
|--|--|
| <input type="checkbox"/> Recently Mowed | Other (describe): _____ |
| <input checked="" type="checkbox"/> Overgrown | <u>Most of the area outside of the active filling area has a good cover of grass</u> |
| <input checked="" type="checkbox"/> Good Cover | <u>and trees. Area along the southeast corner of the quarry perimeter has sparse</u> |
| <input checked="" type="checkbox"/> Sparse | <u>vegetation.</u> |
| <input type="checkbox"/> Paved | |
| <input type="checkbox"/> Gravel | |
2. Are there any areas of hydrophilic (lush, water-loving) vegetation? Yes No
If 'Yes', describe (size, location, severity, etc.) _____
Multiple areas within the landfill, where water tends to flow through, or stand has established phragmites. This
vegetation is not on CCR slopes, but along drainage channels and on high wall setbacks.
3. Are there any trees or other undesired vegetation? Yes No
If 'Yes', describe (type of vegetation, size, location, etc.) _____
Most of the eastern and southern sides have
trees in various sizes. There are some trees observed on CCR cover on the northern, western and southern sides.
4. Is there an access ramp in the landfill? Yes No
If 'Yes', describe (good condition, numerous cracks, newly paved, stone uniformly distributed, etc.) _____
The access ramps are in good condition.
5. Are there any depressions, ruts, or holes on the access ramp or road? Yes No
If 'Yes', describe (size, location, etc.) _____
There are numerous ruts on Road 450, leading to bottom of the quarry.
6. Are there any fractures on side walls? Yes No
If 'Yes', describe (length and width, location and direction of cracking, slough, or distress, etc.) _____
There are bedrock fractures on the quarry sidewalls.
7. Are there wet areas that indicate seepage through the side walls? Yes No
If 'Yes', describe (size, location, etc.) _____
Multiple areas on the quarry sidewalls show damp conditions or
natural groundwater seepage (Photograph 4).
8. Other observations, changes since last inspection: _____

II. Stormwater Conveyance Structures

1. Describe what types of stormwater conveyance structures there are at the site (e.g. drop inlets, downchutes, benches, ponds, outlet structures, etc.).
- Stormwater within the footprint of the site gravity drains to the sump at the bottom of quarry. Channels were
observed along the access ramps, conveying stormwater/groundwater to lower elevations. There is a culvert at a low
spot underneath the access ramp conveying stormwater/groundwater to the sump.

**Sibley Quarry - CCR Landfill
2020 Annual Inspection Report**

Name of CCR Landfill: Sibley Quarry Landfill Qualified Professional Engineer Omer Bozok, P.E.
Owner: DTE Electric Company Date: _____ Time: 9 am to 2 pm

2. Describe the condition of stormwater structures mentioned above. (Are they in working condition? Is there any erosion in or around the structures, signs of leakage or movement, etc.?)

All are in working order.

III. Landfill Conditions

1. Describe operations in the landfill (disposal, reclamation, general operational activities):
CCR from various DTE power plants are disposed in the landfill by end dumping and spreading method.

2. Are any stormwater controls obstructed? Yes No

If 'Yes', describe (type of debris, reason for obstruction, etc.) _____

3. Are there indications of erosion on the landfill slopes? Yes No

If 'Yes', describe what type and its condition (rill, gully, dimensions, etc.) _____

Gully erosion was observed on the active face of the CCR disposal area (Photograph 3). There are no outer slopes because the CCR is contained within the quarry.

4. Is the leachate collection system functioning (describe discharge color, quantity)?

The pond located at the bottom of the quarry is considered as the leachate collection pond (Photograph 6). The upper ponds act as the leachate treatment ponds. Groundwater and CCR contact water that accumulates in the lower pond is pumped to the upper ponds along for treatment (Photograph 7 and 8). Both ponds appear to be in good working condition.

5. How is the leachate stored? Comment on the condition of the structure.

See the explanation for Item 4 above.

6. Other observations around the landfill (changes since last inspection, etc.): _____

A slough is observed on the lower CCR slope of active filling area.

**Sibley Quarry - CCR Landfill
2020 Annual Inspection Report**

Name of CCR Landfill: Sibley Quarry Landfill Qualified Professional Engineer Omer Bozok, P.E.
Owner: DTE Electric Company Date: _____ Time: 9 am to 2 pm

IV. Leachate Pond Spillways

1. What types of spillways does the leachate pond have (concrete, earth, riprap, etc.)?

Principal Spillway: _____ Emergency Spillway: _____
Other: There is no spillway.

V. Repairs, Maintenance, Action Items

1. Has any routine maintenance been conducted since the last inspection? Yes No

If 'Yes', describe. _____
The 300-hp sump pump has been replaced, and routine maintenance on the hydrogen peroxide dosing pumps have been conducted.

2. Have any repairs been made since the last inspection? Yes No

If 'Yes', describe. _____

3. Are there any areas of potential concern? Yes No

If 'Yes', describe. _____
There are two main concerns. One concern is that rock pieces may fall from the side walls during daily operations is a serious situation. The other concern is that the CCR slopes are relatively steep, 1.25 horizontal to 1 vertical (1.25H:1V) and as much as 150-ft high for a single CCR slope. A slough is observed on the lower slope. Failure of CCR slopes is a serious situation. DTE is currently in the process of implementing a new fill plan, which incorporates building a new road by modification of the lower slope and providing an access to the bottom of the quarry. The new road will provide ability to haul material to bottom of the quarry and eliminate the end dumping

4. Has this inspection identified any need for repair or maintenance? Yes No

If 'Yes', describe and state the urgency of maintenance. "Urgent" for maintenance that should be conducted as soon as possible, "Moderate" for maintenance that should be conducted within three months, and "Not Urgent" for maintenance that can be conducted in a year. _____

VI. Photographs

Photographs can be taken of notable features. List of photographs:

	Location	Direction of Photo	Description
i.	<u>SEE THE ATTACHED PHOTO LOG.</u>	_____	_____
ii.	_____	_____	_____
iii.	_____	_____	_____

**Sibley Quarry - CCR Landfill
2020 Annual Inspection Report**

Name of CCR Landfill: Sibley Quarry Landfill **Qualified Professional Engineer** Omer Bozok, P.E.

Owner: DTE Electric Company **Date:** _____ **Time:** 9 am to 2 pm

iv.	_____	_____	_____
v.	_____	_____	_____
vi.	_____	_____	_____
vii.	_____	_____	_____
viii.	_____	_____	_____
ix.	_____	_____	_____
x.	_____	_____	_____

DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 1

Date: 21 May 2020

Comments: Sibley Quarry Landfill active fill area. Facing northeast.



Photograph 2

Date: 21 May 2020

Comments: Sibley Quarry Landfill. Facing east.



DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 3

Date: 21 May 2020

Comments: Erosion and slough on the lower slope. Facing north.



Photograph 4

Date: 21 May 2020

Comments: Active groundwater inflow was observed on quarry walls.



DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 5

Date: 21 May 2020

Comments: Typical vegetation along the access roads to the bottom of the quarry.



Photograph 6

Date: 21 May 2020

Comments: Sump area at the bottom of the quarry. Facing northwest



DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 7

Date: 21 May 2020

Comments: Water from the quarry is transferred to upper ponds. Facing southeast.



Photograph 8

Date: 21 May 2020

Comments: Water from the quarry is transferred to upper ponds. Facing west.



DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 9

Date: 21 May 2020

Comments:
Discharge location
from settling ponds to
conveyance channel.
Facing east.



Photograph 10

Date: 21 May 2020

Comments: View of
Settling Pond #4.
Water discharging
appears to be clear.
Facing south.



DTE ELECTRIC COMPANY

Photographic Record

Client: DTE Electric Company

Project Number: CHE8312

Site Name: Sibley Quarry Landfill

Site Location: Trenton, MI

Photograph 11

Date: 21 May 2020

Comments: View of
Settling Pond #3 from
the pump house.
Facing north.



APPENDIX B

**RESUME OF OMER BOZOK, P.E. (QUALIFIED
PROFESSIONAL ENGINEER)**



Specialties

- CCR Engineering
- Geotechnical Engineering
- Construction Quality Assurance

Education

M.S., Geotechnical Engineering,
University of Missouri, Columbia,
Columbia, Missouri, 2009

B.S., Geological Engineering,
Hacettepe University, Ankara, Turkey,
2007

Registrations and Certifications

P.E. in Michigan and Ohio

CAREER SUMMARY

Mr. Bozok is a project engineer and responsible for managing large-scale civil projects, reviewing engineering data, writing technical reports, generating/reviewing drawings, performing geotechnical analyses and design, and managing construction quality assurance (CQA) activities.

He is experienced in design, inspection, instrumentation/monitoring, and operations of coal ash facilities. Mr. Bozok managed design of four large-scale civil projects: involving (i) mitigation of a 3.5-mile long embankment, encompassing 400-acre ash basin; (ii) closure of a 300-acre ash basin and lowering of a 100-ft tall dam; (iii) closure of a 50-acre ash basin; and (iv) remediation of a 50-acre existing Superfund landfill.

KEY PROJECT EXPERIENCE

Wood River West Ash Complex Closure, Vistra Energy, East Alton, Illinois. Mr. Bozok is the project manager and the lead civil design engineer for the project that involves closure of an existing 50-acre fly ash pond, detailed dewatering design and relocation of plant discharge pipes. The project requires approximately one million CY of earthwork. The scale of the project, availability of limited on-site materials, nature of loose ash, and extent of groundwater makes it a challenging project.

Embankment Mitigation for Fly Ash Basin and CQA, DTE Energy, Monroe, Michigan. Mr. Bozok served as the project manager and the lead civil design engineer for the project that involved design and mitigation of an existing fly ash basin embankment. The embankment is 3.5-miles long and 40-ft high. Mainly, mitigation measures included flattening of the existing slopes from 2 horizontal to 1 vertical (2H:1V) slopes to 2.5H:1V with a mid-slope stormwater conveyance channel. The project was completed in five construction seasons (2009 through 2013). Mr. Bozok managed CQA activities during construction.

The project won DTE's "Best Large Project Award" under their Major Enterprise Project group. The five-year project was completed under budget, within schedule and with no safety incidents.

Settling Pond Fly Ash Removal and CQA, City of Escanaba, Escanaba, Michigan. Project included removal of fly ash from a settling pond and adjacent areas that required excavation and re-grading. Settling pond was utilized by City of Escanaba Generating Station to dispose its coal combustion residuals. Mr. Bozok designed the cleanout, assisted with contractor bids and selection, managed onsite CQA personnel on a day to day basis, reviewed daily reports, the contractor's submittals, responded to the contractor's and the owner's requests in a timely manner for the orderly execution of the work.

CQA of Plate Load Test on Slurried Fly Ash, Electric Power Research Institute, Central City, Kentucky. Mr. Bozok documented construction and testing of a plate

load test on slurried fly ash at a power plant ash disposal basin. The test was performed by applying load on a stiffened 5-ft by 5-ft test plate. The load was resisted by four micropiles drilled into bedrock. In addition, Mr. Bozok provided oversight for the field investigation that included CPTu testing, shear wave testing and soil borings.

MIG/DeWane Superfund Site Remedial Design and Construction CQA, Republic Services, Belvidere, Illinois. Mr. Bozok was the lead design engineer for closure of a Superfund site, and managed CQA activities during construction. The project involved preparing remedial design construction drawings for an existing approximately 50-acre Superfund site to upgrade an interim cap that had been installed in 1990s. Design included: (i) construction of leachate and gas collection system consisting of approximately 4,000-ft long leachate and gas collection system trench, and underground and above ground storage tanks; (ii) augmentation of the existing clay fill cover by compacting additional clay fill; and (iii) implementation of stormwater management system.

Probabilistic Slope Stability Analysis for Fly Ash Basin, DTE Energy, Monroe, Michigan. Mr. Bozok served as the lead geotechnical engineer for the project. The client was considering mitigating a portion of a 3.5-miles long and 40-ft high the embankment to improve slope stability safety factor. Mr. Bozok performed probabilistic slope stability analysis to assess the global stability and recommend mitigation measures, if necessary. Mr. Bozok provided the client with a probability of failure information for the embankment and the client decided that mitigation was not necessary. This provided the client with approximately 5-million-dollar savings.

Emergency Action Plan for Fly Ash Basin, DTE Energy, Monroe, Michigan. Mr. Bozok prepared an Emergency Action Plan (EAP) for a 400-acre ash basin that has 3.5-miles long, 40-ft high embankment. The Ash Basin is critically bounded on the east by Lake Erie, on the west by Interstate Highway 75 (I-75), on the north by Plum Creek, and on the south by an agricultural field. Mr. Bozok evaluated four failure scenarios at critical locations around the perimeter embankment and developed the EAP based on Federal Emergency Management Agency Guidelines for Dam Safety.

Potential Failure Mode Analysis for Fly Ash Basin, DTE Energy, Monroe, Michigan. Mr. Bozok worked with the client to identify potential failure modes for a 400-acre ash basin that could cause ash release, resulting in environmental impact and potential for human life loss. Mr. Bozok facilitated meetings with client's

staff including personnel from operations, maintenance, engineering and environmental group, to rank and categorize potential failure modes. Upon identifying medium and high-risk failure modes, Mr. Bozok worked with the client to design and implement mitigation measures to lower risk levels.

Operations Plan for Fly Ash Basin, DTE Energy, Monroe, Michigan. Mr. Bozok prepared a set of operations plan drawings along with the inspection, monitoring and maintenance manual for a 400-acre fly ash basin facility. Project involved installation of a continuous monitoring and alarm system for the ash basin embankment inclinometers. Mr. Bozok directed a group of field staff and instrumentation engineers to implement the program. The operations plan provides guidelines on how to safely operate the fly ash basin, structures, provides communication procedures, and provides action criteria for surface and subsurface instrumentation.

Seep Investigation Study for Fly Ash Basin, DTE Energy, Monroe, Michigan. Mr. Bozok prepared a seep investigation report for the Monroe Ash Basin embankment. The purpose of the study was to find the origin of water observed in slope indicator casings and standing water along the toe of the embankment and to recommend a mitigation approach. Mr. Bozok reviewed and evaluated the field data (including water level readings from the casings, pore pressure data from piezometers and precipitation data) and groundwater and fly ash chemical analysis results.

Stingy Run Fly Ash Reservoir Closure, American Electric Power, Cheshire, Ohio. Mr. Bozok is the project manager and the lead civil design engineer for the project that involves closure of an existing 300-acre fly ash pond and lowering of 100-ft tall dam. The project requires approximately 4 million CY of earthwork. The scale of the project, nature of loose ash, lowering of the dam, nearby highwalls, wetlands and streams make it a challenging design project and involves collaboration between different disciplines.

Use of Instrumented Test Fill to Assess Static Liquefaction of Impounded Fly Ash for Cardinal Landfill, American Electric Power, Brilliant, Ohio. Mr. Bozok assessed the potential for a fly ash subgrade to undergo static liquefaction using results from an instrumented test fill. Mr. Bozok performed time-rate settlement analyses for a flue gas desulfurization (FGD) waste landfill to be constructed over an existing fly ash pond. He evaluated the coefficient of consolidation of ash by interpreting CPTu dissipation tests and compared it against the values in the literature. Mr. Bozok used the software program SAF-TR to model the effect of ramp loading on excess pore pressure and compared it to results

from a full-scale test.

Sibley Quarry CCR Landfill Fill Plan, DTE Energy, Trenton, Michigan. Mr. Bozok was the lead civil design engineer assisting the client with phasing of landfill operations. The existing operations, site conditions and the need for landfilling 16 MCY of CCR made it a challenging project.

Engineering Correlations for Geotechnical Parameters for Pondered Fly Ash, EPRI, Palo Alto, California. Mr. Bozok was one of the principal investigators and managed the field investigation activities. The project involved performing a field plate load test at an ash basin site and preparing a report summarizing findings of the study.

Evaluation of Fly Ash Diagenesis Potential, EPRI, Palo Alto, California. Mr. Bozok was the lead principal investigator for this project. The project involved: (i) establishing a method for creating a pluviated specimen in a lab environment that reasonably represents in-situ conditions; and (ii) studying diagenesis potential of Class F fly ash and its impact on engineering characteristics.

Annual Inspection of Ash Impoundments and Landfills, DTE Energy, various locations. Mr. Bozok inspected Sibley Quarry Landfill and Monroe Ash Basin and prepared annual inspection reports per the requirements of USEPA CCR rules.

Review of Safety Factor Assessments for Various Sites, Dynegy, various locations. Mr. Bozok was a key member of a team, which reviewed safety factor assessments for various high-risk sites that were prepared by another consulting firm. The documents were prepared to meet the requirements of USEPA CCR rules and required diligent review before made available to the public.

Documentation for USEPA CCR Rules, DTE Energy, Monroe, Michigan. Mr. Bozok assisted client with meeting the documentation requirements of USEPA CCR rules. The rule requires various documentation regarding the history of construction, operations and design of various structures. He directed hydraulic capacity and safety factor assessments.

Guidance Documents for USEPA Coal Combustion Residual Rules, Electric Power Research Institute, Palo Alto, California. Mr. Bozok was a key member of the team and prepared various templates for EPRI members. Project involved preparing a series of guidance documents for utility companies that manage coal combustion residuals to meet USEPA CCR Rules. Mr. Bozok prepared templates for emergency action plans, onsite inspections and training module for inspectors.